

Date: Tuesday, 19/08/2008 4:06:19 PM  
 User: Julie Lecocq

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : OUTER TUBE

Job Number : 41483 -2

Estimate Number : 13499

P.O. Number :

This Issue : 19/08/2008

S.O. No. :

Part Number : PB6743001197

Prsht Rev. : NC

Drawing Number : B6743001 P.16

First Issue : 1/1

Type : MACHINED PARTS

Project Number : N/A

Previous Run : 40778

Drawing Revision : B1

Written By :

Material :

Checked &amp; Approved By : JUDGES.20

Due Date : 18/09/2008

Qty: 10 Um: Each

Comment : Est Rev:A 08-07-24 new issue DD verified by:ec

## Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

M6061T6T1750W065

6061T6 RDTUBE 1.750 X 0.65W



Comment: Qty.: 4.3864 f(s)/Unit Total: 43.8638 f(s)

6061T6 RDTUBE 1.750 X 0.65W

batch: M109397

2.0

BAND SAW

BAND SAW



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2-cut a 27 degree angle on one end of tube as per dwg

2- deburr

3.0

MILLING CONV.

CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE

1- drill holes and mill slot as per dwg PB67-43001

2- deburr

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5.0

PB6743001199

Outer Tube End Cap



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Outer Tube End Cap

batch: B41571

8.0000

Cpl 08.11.26



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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



(x8)

Comment: 1-Weld end cap as per dwg PB67-43001  
2-grind end cap flush

CP 08-11-26

7.0

QC10

VISUAL INSPECTION OF GROUND WELDS



Comment: VISUAL INSPECTION OF GROUND WELDS

S 08/11/26 (x8)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/11/26 (x8)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



(8x)

Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: Stone

6/11/26

SD

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

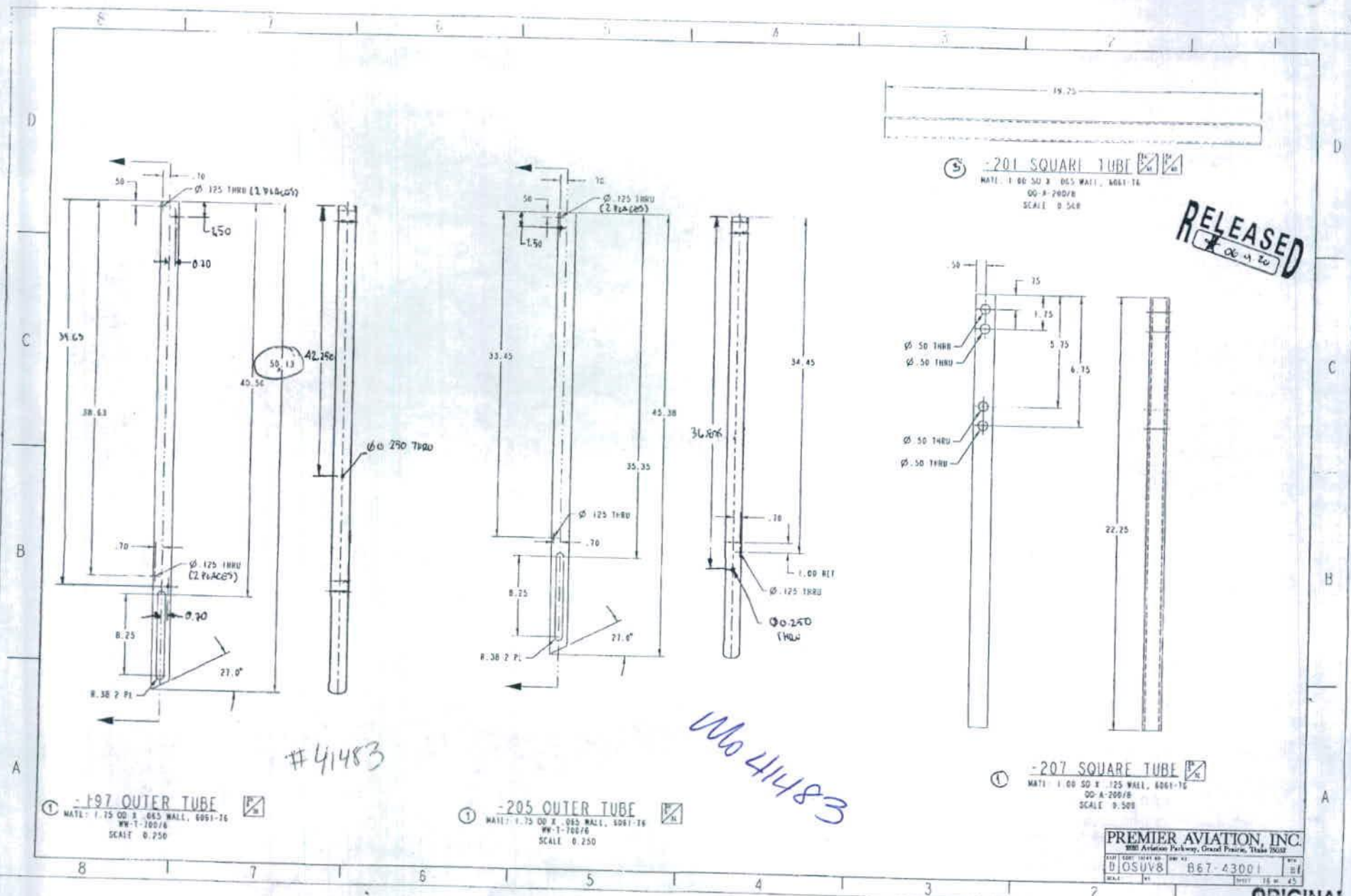
08/11/27

Job Completion



MF 08-11-26









**METAL TECHNOLOGY INC.**

## CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ont.  
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
12	B67-043001 197	Outer Tube B41483	7252
12	B67-043001 205	Outer Tube B41485	7252

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

*METEC Metal Technology Inc.*

Shigi Walz

Vankleek Hill, October 1, 2008

